

SCHEPPACH PLANE 3.1C**Dear customer.**

Note: Do not lift the machine by the tables this could put the tables out of adjustment.

Please use the below instructions in conjunction with the supplied factory instruction in the **Assembly** (page 18) and **Commissioning** (page 19) of your new planer thicknesser .

Please note to attach to 4 adjustable feet (based plates as described in manual) and to get machine off the wooden skid it is supplied on.

You will first have to remove the rear cover (big blue cover on the opposite side of the machine to the on/off switch) This cover is held on by 6 screws (3 each side of it.)

Undo each of the screws 10 to 12 turns only. The blue cover has retaining slots in it, so all you need to do is lift up the cover fractionally then pull the cover straight out away from the machine.

You are now able to access the nuts on the 4 bolts that retain the machine to the skid. Undo and remove these and tap the bolts through the skid out of the way.

The factory has supplied two eyebolts for lifting the machine off the skid. These get screwed into threaded holes in the top of the machine as per the stickers on it.

Do not lift the machine by the tables this will put the tables out of adjustment.

Lift the machine off the skid and fit the 4 rubber feet (Base Plates) as per instructions on page 18 relating to FIG 2

Place the machine where it is going to be used and adjust the feet as needed to get machine balanced, then lock the nuts to set the feet in place in the machine.

Please note: further in the **Assembly** instructions in factory manual it does say that before using the machine you should check the tension of the V-belt and the cover needs removing to do this.

The V-belt is factory set and should not need adjusting. But while the cover is off check the tension of the

V-belt, it should move about 10 to 20 mm in and out when flexed in the middle of its length using slight force with a finger each side.

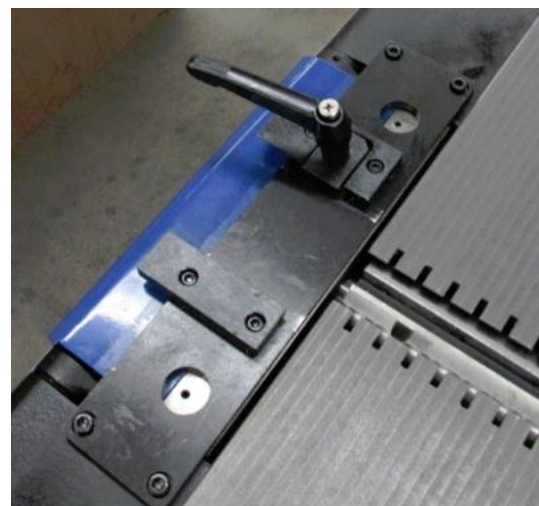
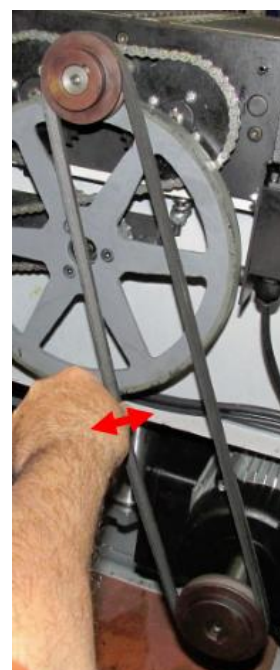
If you find it is too loose see instructions on page 18 relating to figure 13 and 13.1

The blue cover can now be refitted in the 6 screws tightened.

Manual instructions page 18 **attaching the jointing fence fig. 3**

It instructs to insert the jointing fence in the "track" (shown as part number 601 on page 37 of the factory manual) This "track" you need to fit first to machine. This is held on by 4 socket head cap screw supplied. Ensure it is fitted the correct way with the dovetail slide on the top facing out to the rear the machine.

You can now attach the jointing fence and adjust as described in the manual **Assembly**.



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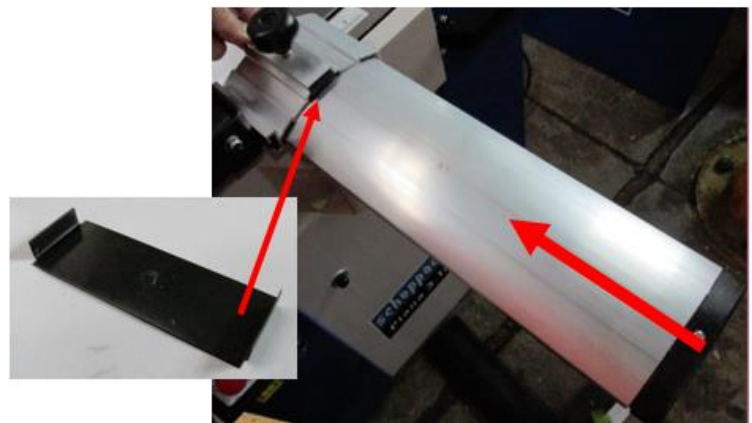
Manual instructions page 18 **attaching the cutter block cover fig 4**

To fit this to the side of the joint table, note the socket head cap screws are supplied in the mounting block of the guard assembly already. If you lock the cutter block cover in the down position (swivel it around on the fixing block and pushing the cam lever in)

You can then put the 6 mm Allen key through the 2 holes of the front swivel block and screw them into the machine tight.



Now slide in the spindle guard extrusion (Shown as part 729 on page 37 of the factory manual) into the end of the cutter block cover arm but first fit the wear spring into the arm before sliding in the guard extrusion.



Continue to **Commissioning** page 19 of factory manual following factory manual instructions.